



UNIVERSITY OF PADOVA
ITALY

DEPARTMENT OF INDUSTRIAL ENGINEERING



TECNOLOGIE ENERGETICHE A BASE IDROGENO: PERCHÉ? QUANDO?

IL PROGRAMMA EUROPEO FCH2-JU

MASSIMO GUARNIERI

NOT AN APRIL FOOL!



CICLO SEMINARI LEDS 2014-15

PADOVA, 1 APRILE 2015



Horizon 2020 (FP8) - 2014-2020: 80 G€

- Ricerca di base
- Ricerca tecnologia
- Innovazione
- **24 G€ - Excellence science** – base research: scientific excellence, future and emerging technologies, research mobility, research infrastructures
- **14 G€ - Leadership in enabling and Industrial technologies** – ICT, Nanotech, Adv materials, Adv manufacturing and proc, Biotech, Space.
- **31 G€ - Social challenges** – health, food, **energy (5.9 G€)**, **transport (6.3 G€)**, environment, society, security, ...



JOINT UNDERTAKING - 2014-2020: 17 G€

- Innovative Medicines Initiative (IMI)
- Aeronautics and Air Transport (Clean Sky)
- **Fuel Cells and Hydrogen (FCH) : 1.3 G€**
- Embedded Computing Systems (ARTEMIS)
- Nanoelectronics Technologies 2020 (ENIAC)

Fuel Cells and Hydrogen: to develop commercially viable, clean, solutions that use hydrogen as an energy carrier and of fuel cells as energy converters.

...

- Fusion for Energy ...



Fuel Cells and Hydrogen

Transport pillar

Road vehicles (passenger cars, vans, buses, trucks and two-wheeled bikes)

- Non-road mobile vehicles and machinery
- **Refuelling infrastructure**
- Maritime, rail and aviation applications

Energy pillar

- H₂ production systems & integration in smart grids
- H₂ as a cost effective and safe storage medium
- H₂ conversion into electricity and heat
- Integrated demonstrative projects

Overarching and crosscutting

- Synergies, inter-operability, integrated technologies
- Safety, **regulations**, education, **social acceptance**, ...



Main/RES-powered storage systems

Back-up services

EL-H2-FC

Independent energy/power sizing

PEMFC-PEMEL

High energy and power densities

Low temperature: 60–70°C (→ 150°C)

→ fast response

→ Pure hydrogen (≥ 5.0)



Electro Power System
6 kW – 12 kW unit



Autonomous generation systems

H2-FC

Independent energy/power sizing

SYNGAS-H2-SOFC → CHP (power + heat)

High energy and power densities

High temperature: 400-600°C

→ Higher efficiency

→ 24% global energy saving

→ >70% electric efficiency

→ Less H2 purity requirements



SOFCPower – EnGen 500
1-5 kW



H2-FC

→ PEMFC-PEMEL

Low temperature: 55-60°C (→ 150°C)

→ fast response

→ H2 purity requirements

High energy and power densities

Indep. energy (tanks) / power (FC) sizing

→ Large range

→ High V.LO City program – IFC program

City public transportation

- London, Hamburg, Aberdeen, Oslo
- Barcelona, Stuttgart, Amsterdam, Luxemburg, Madrid, Reykjavík, ...
- Perth, ...

Mercedes-Benz, MAN, Solaris, VanHool, VDL



Typical spec.:

motors: 150 (300) kW

supply: 150 kW FC + 100 kW

energy: 1,640 L @ 35 MPa

+ 17.4 kWh Li-ion

8 Dynetek carbonfiber reinforced
aluminum tanks (35 kg)



Public transportation in non-metropolitan areas – HFC miniBus

Italian cases:

- Taggia-Ventimiglia: A330 Van Hool 120 kW + 35 MPa + 17.8 kWh: 450 km (refuel < 15 min) - High V.LO City program
- Val di Fiemme: Dolomitech (Daily) – 40 kW FC + 35 MPa + Li-ion: 300 km (refueling < 10 min)





FCEV – HFCEV: Fuel-cell powered electric vehicles – now sold

Better range and refueling time than batteries

Pre -series

- Toyota FCHV (2002, lim. prod.):
 - Power: 90 kW FC + 21 kW NiMH – 156 km/h
 - Energy: 156 L @ 70 MPa – 800 km



- Honda FCX Clarity (2008, lim. prod.): 100 kW FC + Li-ion – 380 km
- Daimler Mercedes F-Cell: (2010): 100 kW FC + 1.4 kWh Li-ion, 35 Mpa, 402 km



FCEV – HFCEV: Fuel-cell powered electric vehicles – now sold

Better range and refueling time than batteries

Mass production

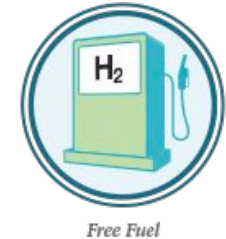
- Hyundai ix35 (Tucson) Fuel Cell (2013)
 - Power: 100 kW FC + 24 kW Li-pol - 160 km/h
 - Energy: 5.64 kg @ 70 MPa + 0.95 kWh Li-pol - 594 km (3 min refueling time)





FCEV – HFCEV: (coming soon – 2015)

- Toyota Mirai FCV (J 2015): 100 kW FC + 21 kW NiMH - 70 MPa - 500 km
- Honda FCX Clarity II (J 2015): 100 kW FC + Li-ion – 3.9 kg @ 35 MPa - 240 km



- Future producers:

- Daimler
- BMW
- ...

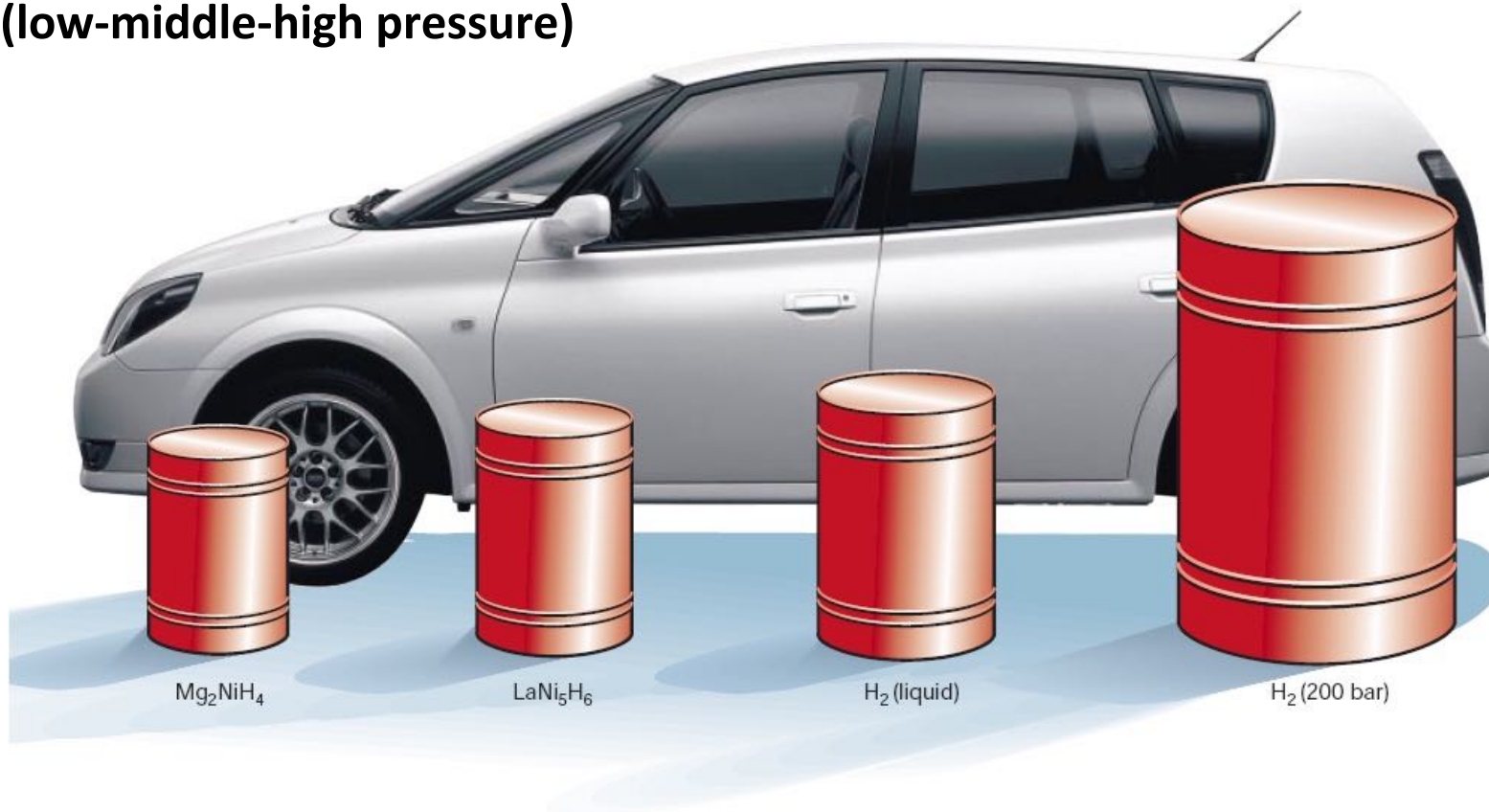




Solid (hydrides)

Liquid (cryogenic cooling)

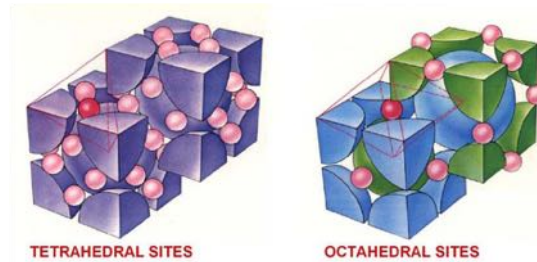
Gas (low-middle-high pressure)



Solid (hydrides)

Liquid (cryogenic cooling)

Gas (low-middle-high pressure)



Mean distance between
hydrogen molecules

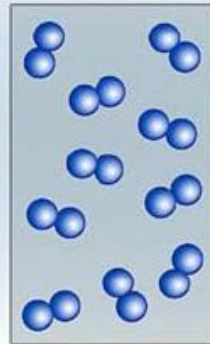
CGH₂
1 bar
300 K
3.3 nm
 5.6×10^{19}
atoms cm⁻³



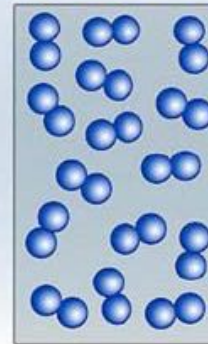
CGH₂
350 bars
300 K
0.54 nm
 1.3×10^{22}
atoms cm⁻³



CGH₂
700 bars
300 K
0.45 nm
 2.3×10^{22}
atoms cm⁻³



LH₂
1 bar
20 K
0.36 nm
 4.2×10^{22}
atoms cm⁻³

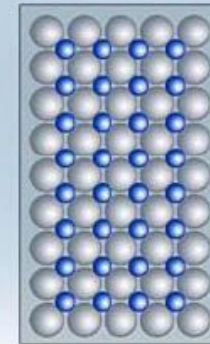


Benchmark System

Mean distance between
hydrogen atoms

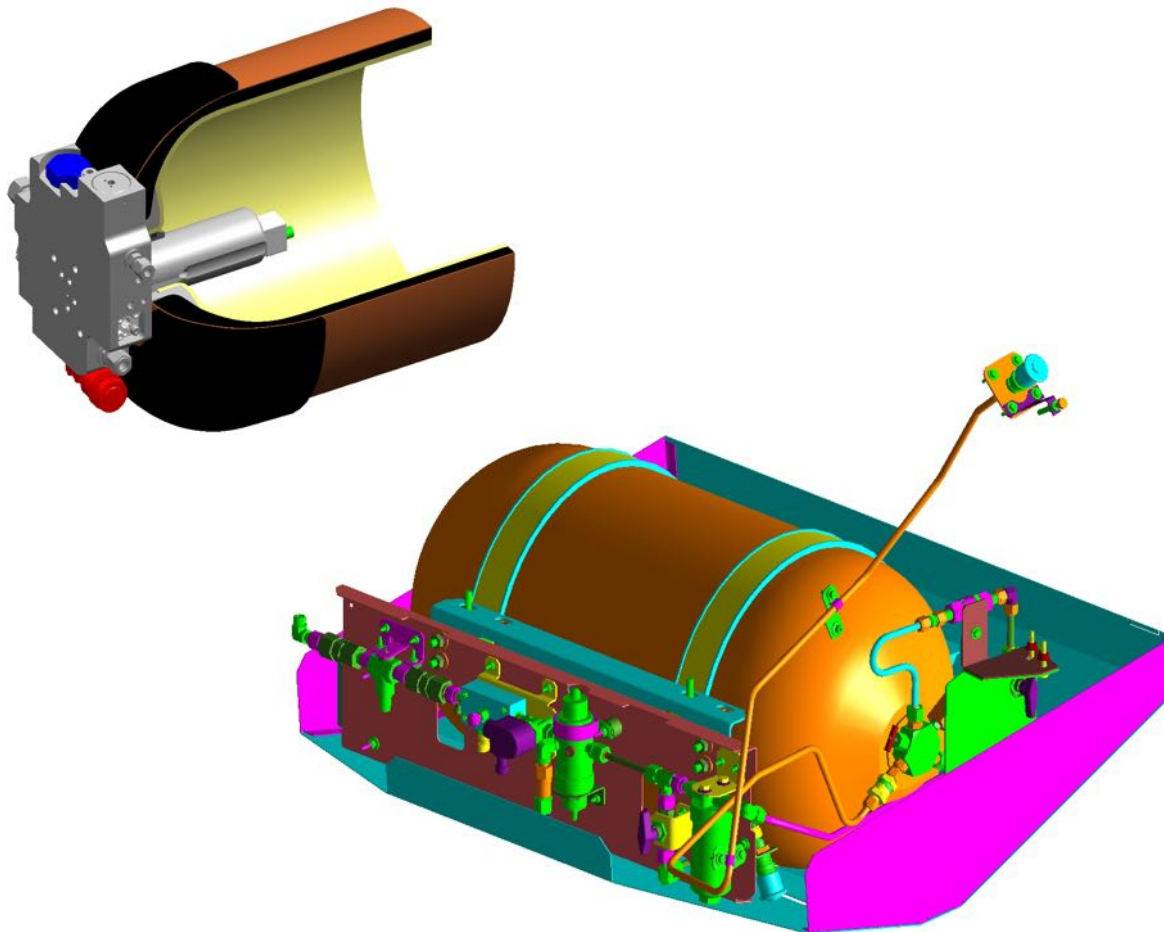
Conventional
metal hydrides

0.21 nm Westlake Criterion
 10.7×10^{22}
atoms cm⁻³



On board storing

- 70 (35) MPa – composite materials (Kevlar)



Validtion tests:

- Hydrostatic Burst
- Extreme Temperature Cycle
- Ambient Cycle
- Acid Environment
- Bonfire
- Gunfire Penetration
- Flaw Tolerance
- Accelerated Stress
- Drop Test
- Permeation
- Hydrogen Cycle
- Softening Temperature
- Tensile Properties
- Resin Shear
- Boss End Material



HP storage

EU-funded activities

Copernic project

- Increasing the maturity and competitiveness of innovative **CGH2** (compressed gaseous H₂) manufacturing processes
- Evolving from classical automotive manufacturing technologies or concepts.
- Decreasing costs while improving composite quality and/or manufacturing productivity using optimised composite design, materials and components.
- All-in-one innovative high-pressure on-tank valve development and certification (benchmark, price and normative requirement analysis)



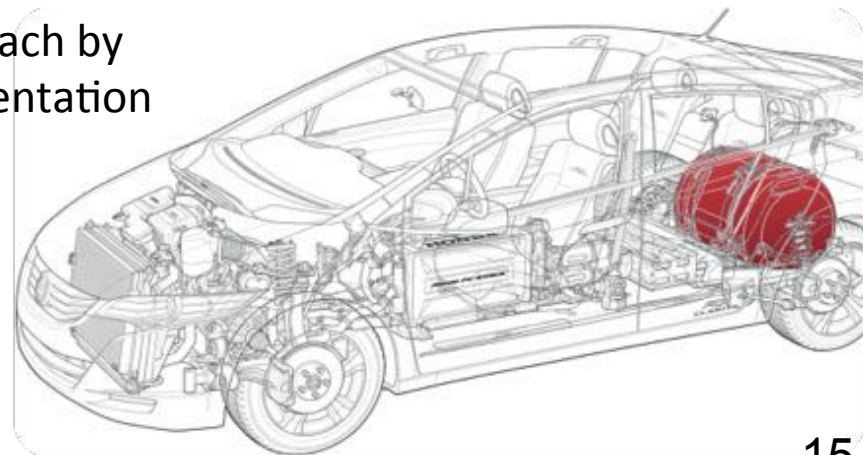
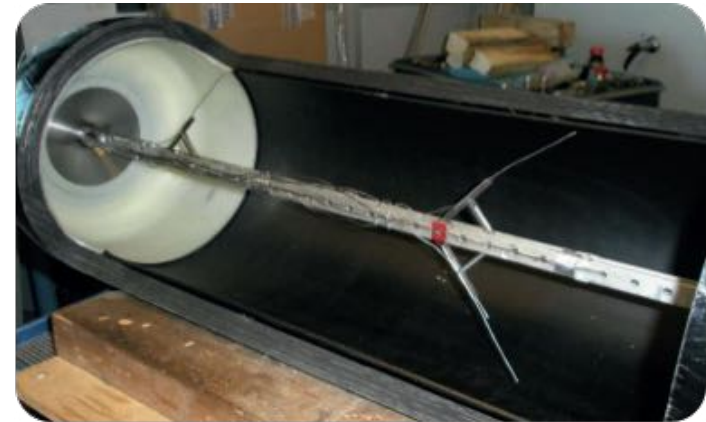


HP storage

EU-funded activities

HyTransfer project

- Aims to develop and experimentally validate a practical approach for optimising means of temperature control during fast transfers of compressed hydrogen to meet the specified temperature limit (gas or material) taking into account the container and system's thermal behaviour.
- Creating conditions for an uptake of the approach by international standards, for wide-scale implementation
- into refuelling protocols

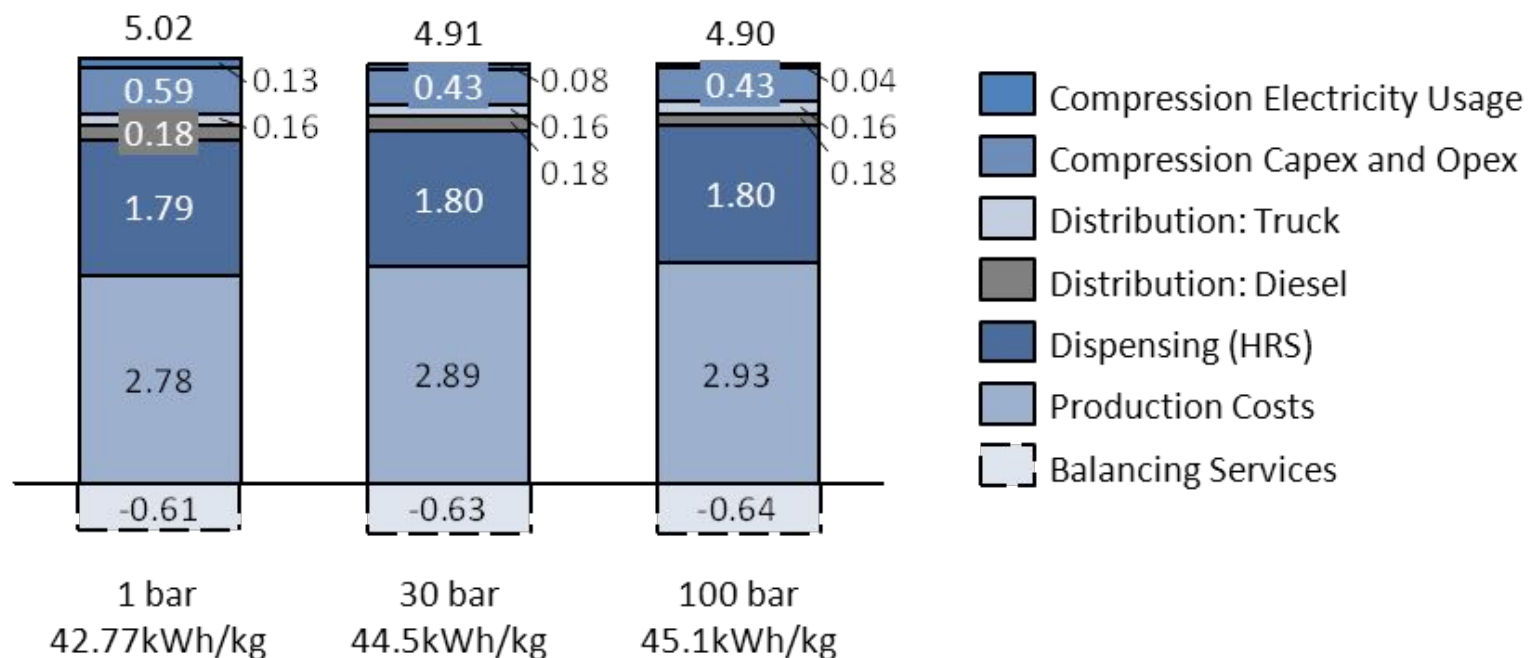


Refueling infrastructure - HRS

- mid pressure + compressor
- RES supply + electrolyzer
- 1 M€ each



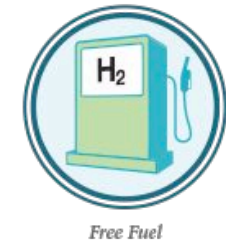
PEM - Hydrogen cost at the nozzle, €/Kg





Refueling infrastructure - HRS

- mid pressure + compressor
- RES supply + electrolyzer
- 1 M€ each



Comparison H2 - Gasoline - Diesel fuel

		H2	H2	Gasoline	Gasoline	Diesel Fuel
		(1 bar)	(690 bar)		DI	TDI
specific energy	MJ/kg	141,86	141,86	46,4	46,4	45,6
energy density	MJ/L	0,01005	4,5	34,2	34,2	38,6
density	kg/L	7,08E-05	3,17E-02	0,74	0,74	0,85
price	€/L			1,57	1,57	1,49
price	€/kg	4,95	4,95	2,13	2,13	1,76
fuel energy price	c€/MJ	3,49	3,49	4,59	4,59	3,86
powerdrive efficiency at the wheel	%	60%	60%	26%	34%	45%
wheel energy price	c€/MJ	5,82	5,82	17,66	13,50	8,58



HP storage

EU-funded activities

Phaedrus project

- Aims at developing and validating a new concept for 70 MPa **HRS** (H2 Refueling Station) infrastructure with a modular dispensing capacity in the range of 50-200 kg per day.
- An electrochemical hydrogen compression system consisting of parallel units for compression up to 100 MPa at a peak production of 10 to 50 kg/h;
- Storage tanks at low (10-20 MPa), or medium (50 MPa) and high pressure (100 MPa);
- A dispensing system equipped with a pre-cooling unit, with a capacity of 5 kg/3 min.



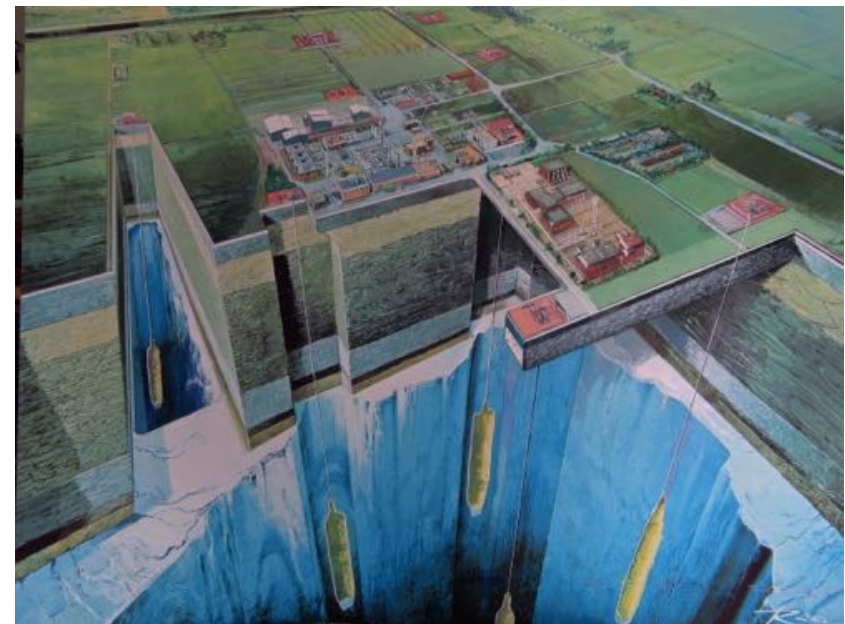


LP storage

EU-funded activities

HyUnder project

- Studies the deployment of hydrogen energy storage in underground storage caverns at large scale, benchmark their storage potential in relation to the energy market and competing storage technologies, and identify and assess application areas, stakeholders, safety, regulatory framework and public acceptance





Liquid storage

EU-funded activities

IdealHy project

- Aims to enable liquid hydrogen (LH₂) as an efficient low-carbon energy carrier, by designing a process for efficient hydrogen liquefaction at a scale of up to 200 tonnes per day and developing plans for a demonstration plant.
- IDEALHY demonstrates that liquefaction energy requirement is no barrier to an efficient liquid hydrogen distribution chain, thus enabling transport in larger volumes and over longer distances. Life-cycle analysis shows that cost and overall greenhouse gas emissions can be competitive with compressed gaseous hydrogen.



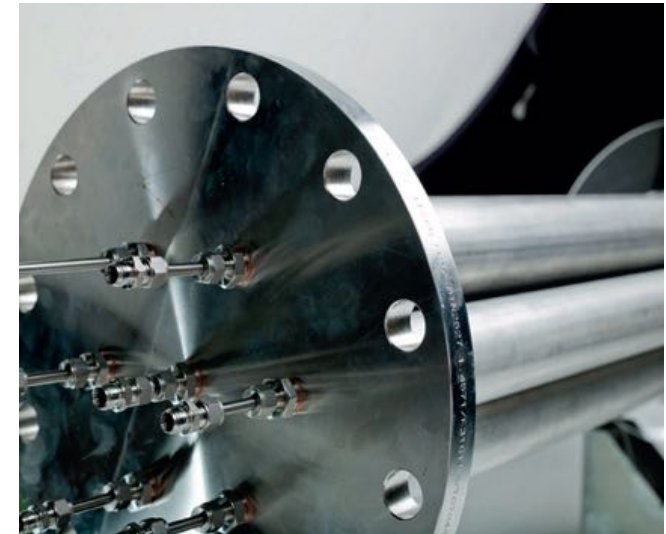


Solid storage – Hydrides

EU-funded activities

Bor4store

Integrated approach for development and testing of novel, optimised and cost-efficient boron hydride-based hydrogen storage materials with superior performance (materials capacity more than 8 wt.% and 80 kg H₂/m³) for SOFC applications



Solid storage – Hydrides

EU-funded activities

SSH2S project

Development of a solid-state hydrogen storage tank fully integrated with a fuel cell.

- Well assessed hydrogen storage material (i.e. a mixed lithium amide/magnesium hydride) considered as the active material for the tank.
- New materials (i.e. mixed borohydrides) also investigated.
- Application of the hydrogen tank on a real system investigated with a 1 kW prototype on a high-temperature polymer electrolyte membrane (HTPEM) fuel cell.
- Possible scale-up of the tank to a 5 kW APU.

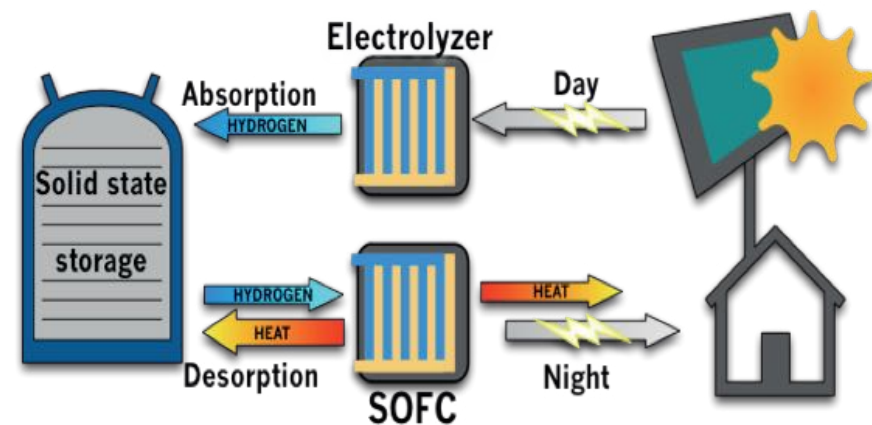


Solid storage – Hydrides

EU-funded activities

Eden project

- Development of an integrated system for stationary solid state H₂ storage realised through:
 - 1) an optimised fast reacting Mg-based hydride,
 - 2) a newly designed tank with
 - 3) full thermal and hydrogen management in connection and integration with a SOFC



Waterborne FCEV

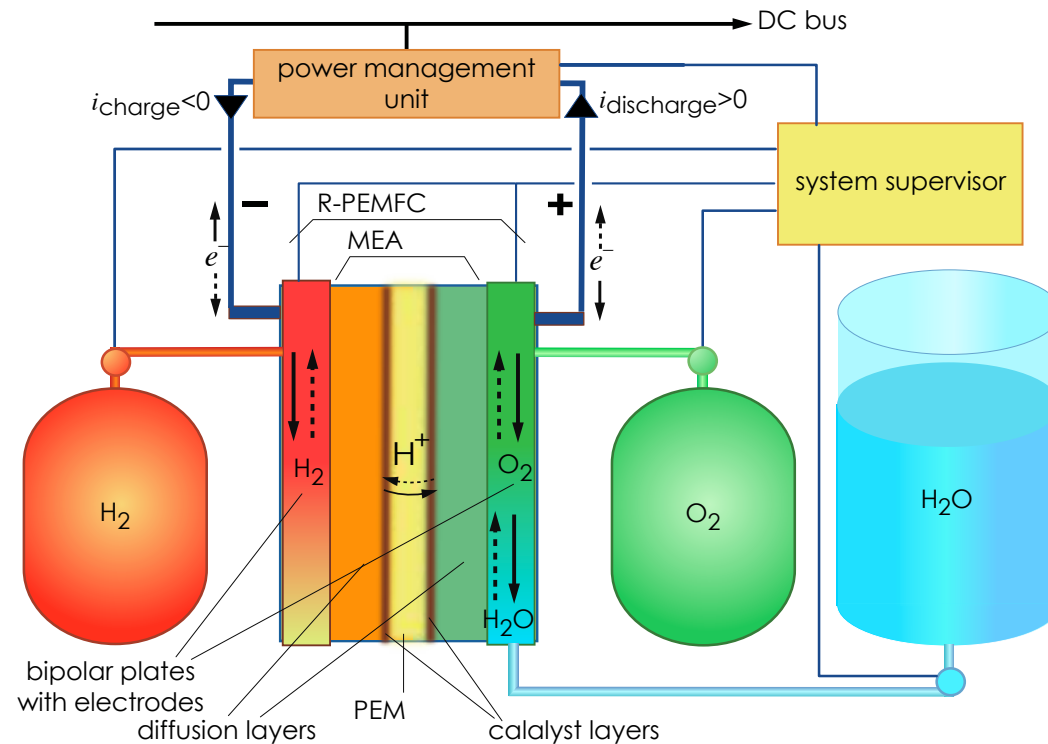
Prototype FC-H₂ boats

- Amsterdam 2009:
- H2 Nemo
- 22 m - 87 passengers
- “zero CO₂ canal cruise”
- 75+11 kW propulsion
- 70 kW FC – 50 kW battery
- 6 tanks – 24 kg @ 35 MPa
- 8.6-7 knots – 9 h



Similar FC boats:

- Alsterwasser (Hamburg), Berlin, Bristol, La Rochelle, Rotterdam, New York, Istanbul, ...
- Venice ... ?



RFC structure

unique power converter
gas and water storages
gas management units
dc/ac converter
supervisor

Development stage

under development
early market
needs for material and
design optimization



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R-PEMFC multiphysic equations

Thank you



UNIVERSITÀ
DEGLI STUDI
DI PADOVA

Research groups FCH at UNIPD

- **ECES-MPS-Lab** (*Electrochemical Energy Storage and Multiphysics Simulation*) – Department of Industrial Engineering
Experimental development, numerical analysis and optimization of Fuel Cells and electrochemical energy storage systems.
- **CheMaMSE** (*Chemistry of Materials for the Metamorphosis and the Storage of Energy*) – Department of Chemical Sciences
Design, characterization and testing in prototype devices of advanced nanostructured functional materials for fuel cells and electrolyzers.
- **Heterogeneous catalysis research group** – Department of Industrial Engineering
Synthesis, characterization and activity measurement of solid catalysts and nanocatalysts.
- **SSL** (*Surface Science Lab*) / **ECG** (*Electrochemistry group*) – Department of Chemical Sciences
Study of electrocatalysts for the oxidation of ethanol and the reduction of oxygen.
- **Hydrogen Storage interdepartmental group** – Department of Industrial Engineering, Department of Physics and Astronomy
Materials for solid-state hydrogen storage.
- **Research Group of Environmental Engineering** – Department of Civil, Environmental and Architectural Engineering
Biological hydrogen production by anaerobic processes from biodegradable residues and from the organic fraction of municipal solid waste.



Heterogeneous catalysis

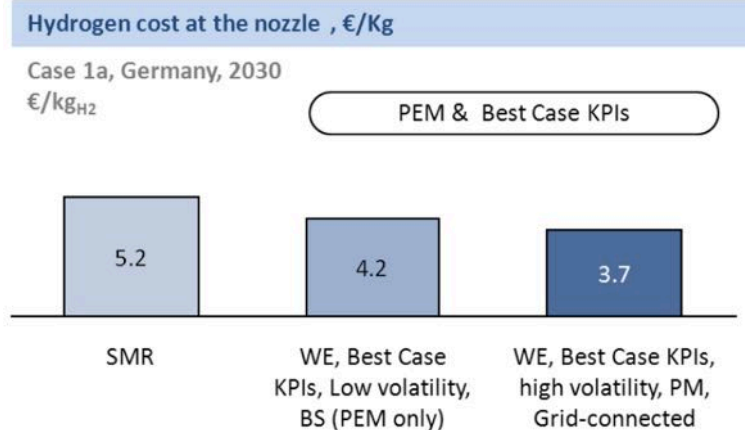
- development of novel catalysts for steam reforming, preferential CO oxidation of syngas mixtures, dry reforming and water-gas shift reactions and processes based on biogas and biofuels.
- characterization of existing catalysts for the above processes, including development of detailed surface kinetics.

Hydrogen Storage

- optimization of AB₂ and AB₅ alloy-based metal hydrides.
- optimization and pelletization of catalyzed Mg-based hydrides.
- fabrication of high specific surface area materials with tailored porosity.
- improvement of hydrogen storage properties of light hydrides

Refueling infrastructure - HRS

- mid pressure + compressor
- RES supply + electrolyzer
- 1 M€ each



		Alkaline	PEM	AEM
Development status		Commercial	Commercial medium and small scale applications (≤ 300 kW)	Commercial in limited applications
System size range	Nm ³ _{H2} /h	0.25 – 760	0.01 – 240	0.1 – 1
	kW	1.8 – 5,300	0.2 – 1,150	0.7 – 4.5
Hydrogen purity ⁶		99.5% – 99.9998%	99.9% – 99.9999%	99.4%
Indicative system cost	€/kW	1,000-1,200	1,900 – 2,300	N/A

Refueling infrastructure - HRS

- mid pressure + compressor
- RES supply + electrolyzer
- 1 M€ each

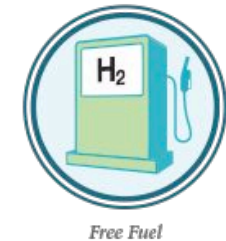


Electricity input ⁽¹⁾			Today	2015	2020	2025	2030
kWh _{el} /kg _{H2}	Alkaline	Central	54	53	52	51	50
		Range ⁽²⁾	50 - 78	50 - 73	49 - 67	48 - 65	48 - 63
	PEM	Central	57	52	48	48	47
		Range ⁽²⁾	50 - 83	47 - 73	44 - 61	44 - 57	44 - 53

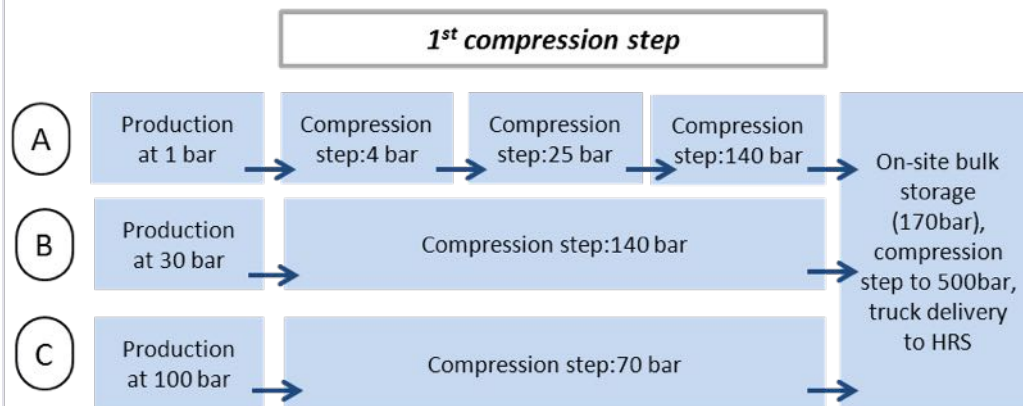
System cost ⁽¹⁾			Today	2015	2020	2025	2030
EUR/kW	Alkaline	Central	1,100	930	630	610	580
		Range	1,000 - 1,200	760 - 1,100	370 - 900	370 - 850	370 - 800
	PEM	Central	2,090	1,570	1,000	870	760
		Range	1,860 - 2,320	1,200 - 1,940	700 - 1,300	480 - 1,270	250 - 1,270

Refueling infrastructure - HRS

- mid pressure + compressor
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- 1 M€ each

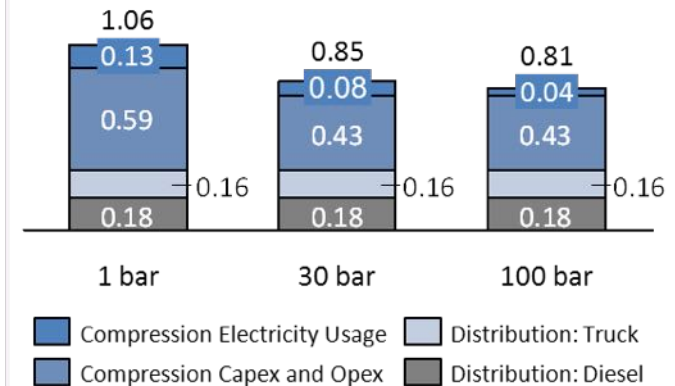


Compression steps as a function of electrolyser output pressure



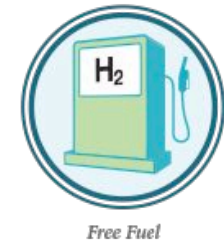
Compression and Distribution Costs, €/kg_{H2}

Pathway investigated: **delivery via gaseous truck (1d)**



Refueling infrastructure - HRS

- mid pressure + compressor
- RES supply + electrolyzer
- 1 M€ each



Medium use case 10 to 250 MW

System is not sized according to demand, but instead according to a range of possible electrolyser system sizes.

Use Case	Size	Pipeline Cost (€/kg)	Compression Cost (€/kg)	Storage Cost (€/kg)	Use Case Electricity Annual Demand (MWh)
2a	10 MW	1.33	0.14	0.27	1,414
2b	100 MW	0.44	0.09	0.27	14,143
2c	250 MW	0.19	0.06	0.27	35,358



Energy storage assumptions



Free Fuel

Medium use case 10 to 250 MW

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2c	250 MW	0.19	0.06	0.27	35,358